



## JOIN US IN TACOMA THIS OCTOBER

Housing affordability is a continuing challenge. The impacts are far-reaching. Individuals and families across our region and its communities deserve solutions that effectively create and preserve affordable housing for all.

This fall at Housing Washington 2020, we invite you to join in collaborative conversations with peers, colleagues, and housing leaders that help drive change and generate new ideas to address diverse, equitable, and sustainable affordable housing solutions.

Come ready to dive into a comprehensive educational program designed to cultivate discussions, connections, and productive engagement to advance a robust industry agenda that serves to break down barriers for people of color and others who have been systemically excluded.

## ANNUAL HIGHLIGHTS

- Friend of Housing Awards
- Showcase of Exhibitors
- Business Networking Receptions

## SPONSORSHIPS & SCHOLARSHIPS NOW OPEN









